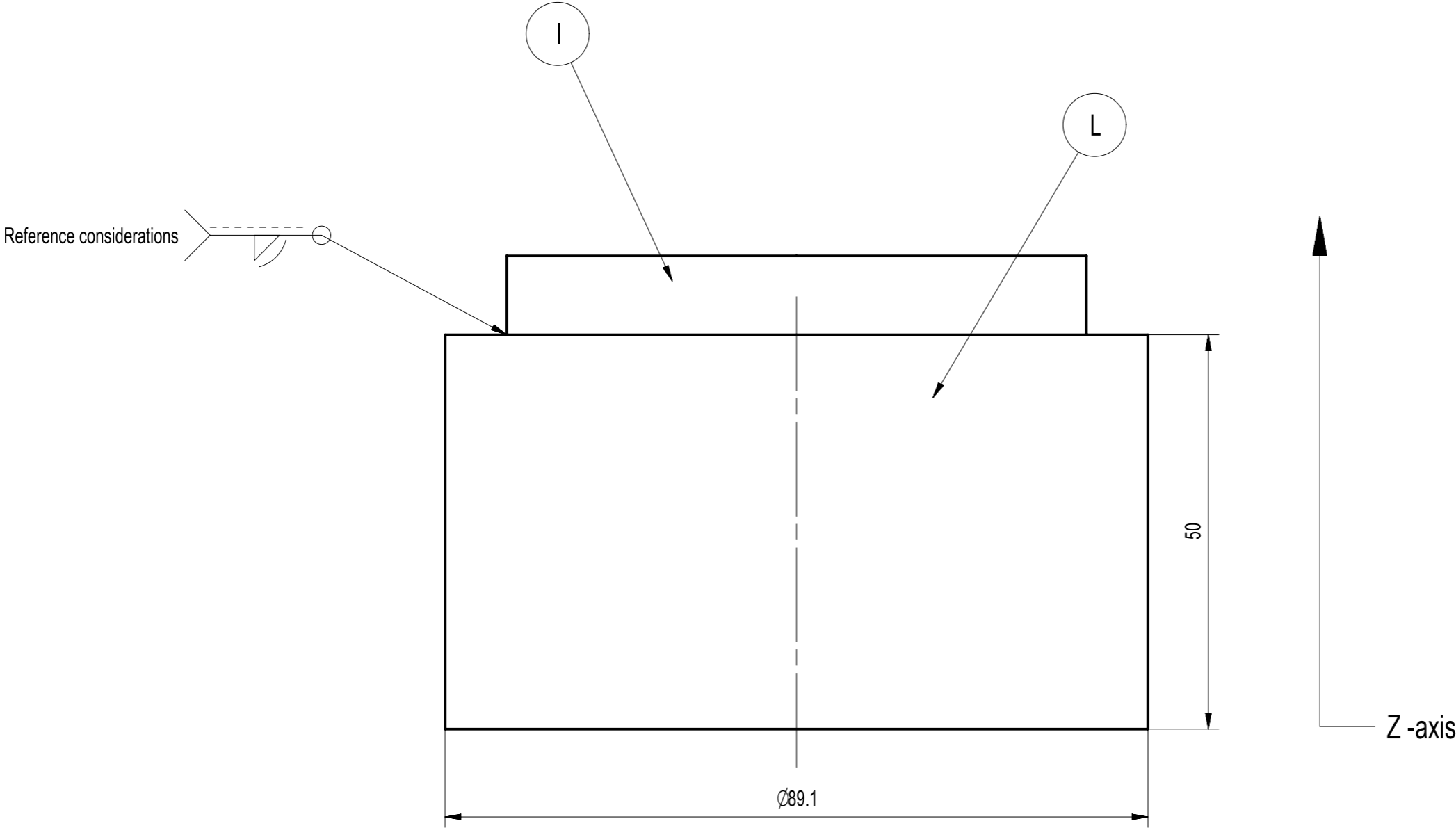

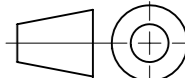


- Precautions:
- 1. This pre-welded part drawing consists of two pieces, I and L. The maximum length of spot welding is 15mm, the maximum is 4 points, and the minimum is 3 points. It must be spot welded on the welding side.
  - 2. Any four types of spot welding can be specified in the competition. The combined spot welding is sent to the referee for review and printing, and the welding is started according to the instructions.
  - 3. Welding position: PB (corner weld), welding method: 135 (GMAW)
  - 4. There must be back penetration welds.
  - 5. After submitting the score, it is one of the parts of the pressure vessel.



Test Project for the 28 <sup>th</sup> NationSkills Competition in Thailand 2019					
Skill:10, Welding			Projection ISO 5456-2		
Scale: N.T.S	Date :	Paper :A3			
Drawing by:			Drawing No.TP10_28NSC DAY2_GENERIC		
Description:Pressure Vessel - Part List			Rev:00		Page:

ALL DIMENSIONS IN MM