
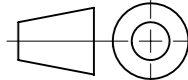


ALL MATERIAL THICKNESS ALLOWED ± 0.5

P	1	NIPPLE TO FIT THE TESTING PUMP OF THE COMPETITION VENUE
O	1	NIPPLE TO FIT THE TESTING PUMP OF THE COMPETITION VENUE
N	1	Ø49.5x6.0 MILD STEEL BLANK PLATE, ONE Ø25mm HOLE AS PER SKETCH
M	2	Ø60.5x50, sch. 80 MILD STEEL PIPE, ONE END 30° BEVEL TURNED, AS PER SKETCH
L	1	Ø89.1x50, sch. 80 MILD STEEL PIPE, AS PER SKETCH
K	1	Ø89.1x50, sch. 80 MILD STEEL PIPE, ONE END 30° BEVEL TURNED, AS PER SKETCH
J	1	Ø89.1x50, sch. 80 MILD STEEL PIPE, ONE END 30° BEVEL TURNED, ONE Ø20mm HOLE AS PER SKETCH
I	2	Ø73.5x10, MILD STEEL BLANK PLATE
H	1	Ø100x10 MILD STEEL BLANK PLATE, ONE Ø25mm HOLE AS PER SKETCH
G	1	215x75x10, MILD STEEL PLATE, AS PER SKETCH
F	1	240x180x10, MILD STEEL PLATE, ONE END 30° BEVEL MILLED, ONE Ø25mm HOLE AS PER SKETCH
E	1	275x215x10, MILD STEEL PLATE, Ø25mm HOLE, AS PER SKETCH
D	1	200x180x10, MILD STEEL PLATE, Ø89.5mm HOLE, AS PER SKETCH
C	2	180x100x10, MILD STEEL PLATE, ONE END 30° BEVEL MILLED AS PER SKETCH
B	2	200x90x10, MILD STEEL PLATE, ONE END 30° BEVEL MILLED AS PER SKETCH
A	1	280x250x10, MILD STEEL PLATE, AS PER SKETCH

Item.	QTY	DESCRIPTION
PARTS LIST		

Test Project for the 28 th NationSkills Competition in Thailand 2019				
Skill:10, Welding			Projection ISO 5456-2	
Scale N.T.S.	Date :	Paper :A3		
Drawing by: P.Phanupong		Approve: W. Jirawat	Drawing No.TP10_28NSC DAY2_GENERIC	
Description:Pressure Vessel - Part List 1			Rev:00	Page:

ALL DIMENSIONS IN MM