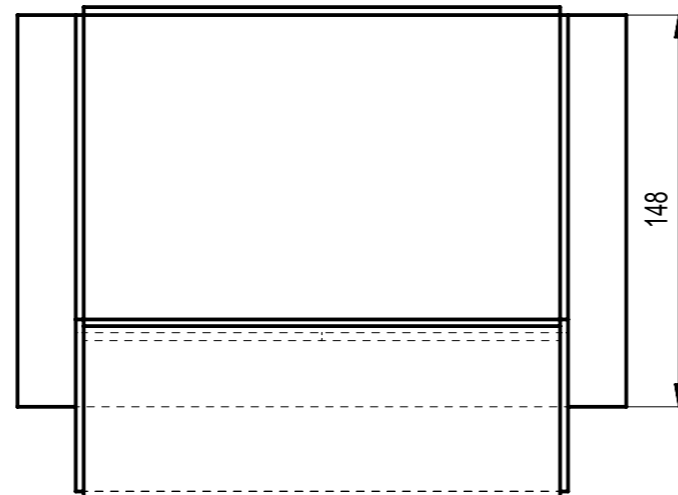
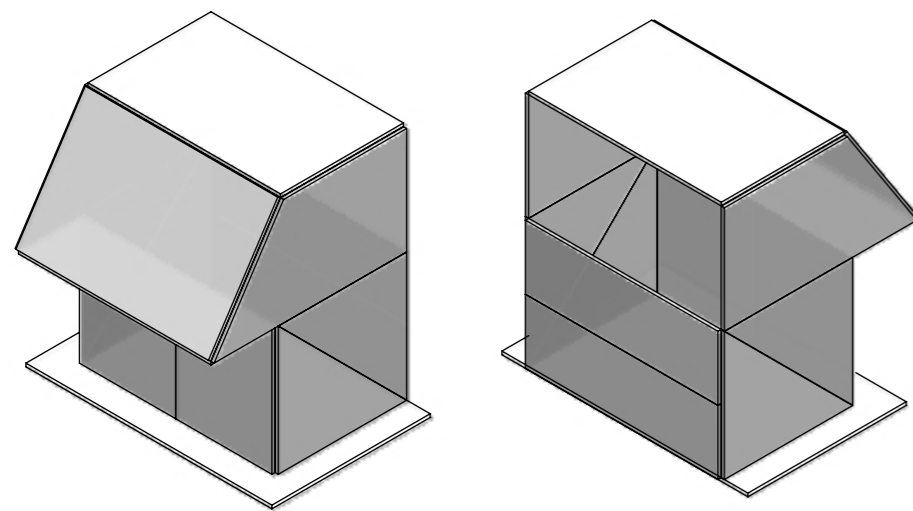
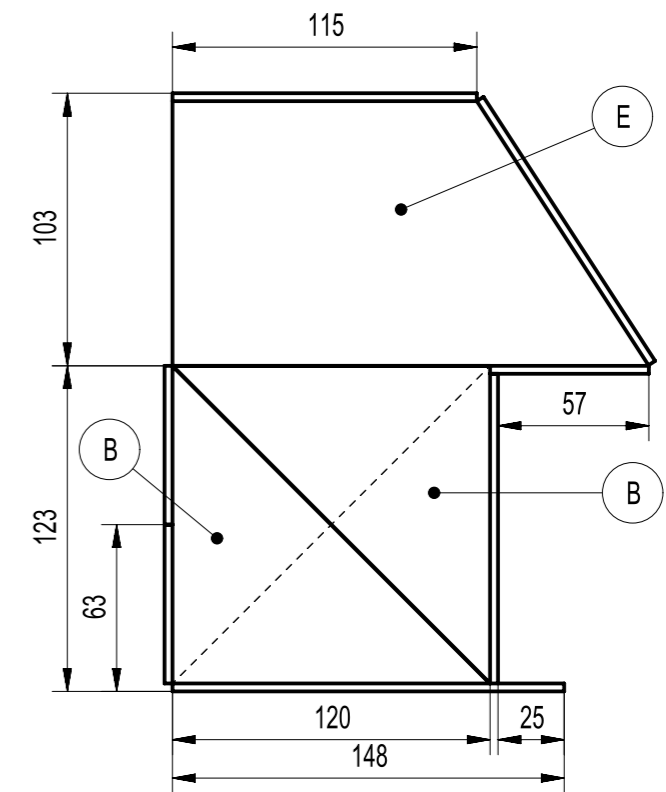
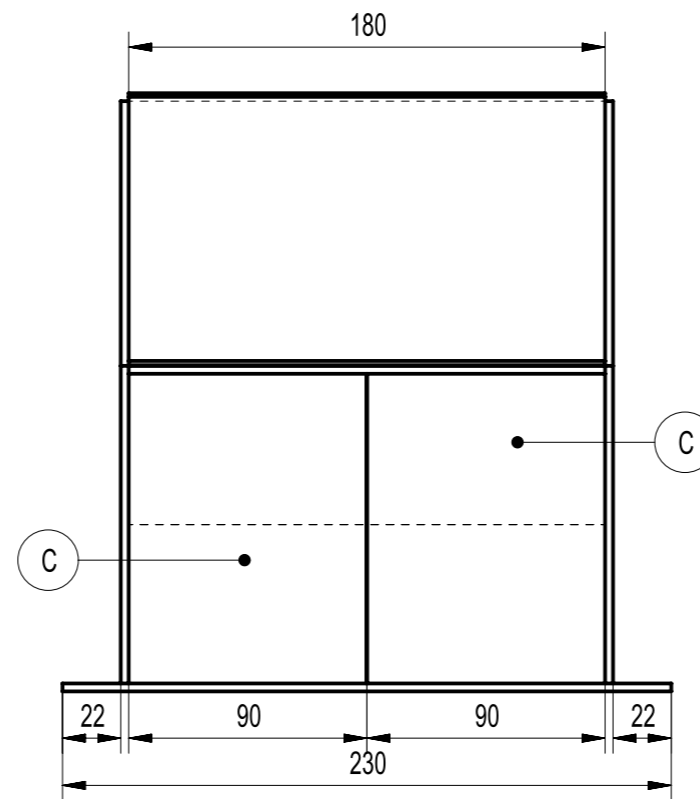


DETAIL B
SCALE 1:2



H	1	AL 5052	180X115X3
G	1	AL 5052	180X119X3
F	1	AL 5052	180X60X3
E	2	AL 5052	180X100X3
D	2	AL 5052	180X60X3
C	2	AL 5052	180X90X3
B	4	AL 5052	120X120X3 Triangular Plate
A	1	AL 5052	230x148x3
ITEM	QTY	MATERIAL	DESCRIPTION
PARTS LIST			

- NOTE
1. WELDING PROCESS:GTAW(TIG)141
 2. WELDING POSITION: ALL EXCEPT VERTICAL DOWN
 3. COMPLETE ALL WELDING WITH BASE A IN THE FLAT POSITION
 4. ALL FILLET LEG LENGTH:3MM+2-0
 5. OUTSIDE CORNER WELD RADII:3MM+2-0
 6. TIME ALLOWANCE: 2.30 HRS.

ALL DIMENSIONS IN MM

Test Project for the 28th NationSkills
Competition in Thailand 2019



Skill:10, Welding			Projection ISO 5456-2	
Scale: N.T.S.	Date :	Paper :A3		
Drawing by: P. Phanupong		Approve: W. Jirawat		Drawing No.TP10_28NSC DAY3_GENERIC
Description:Aluminium Structure - Assembly1			Rev:00	Page: