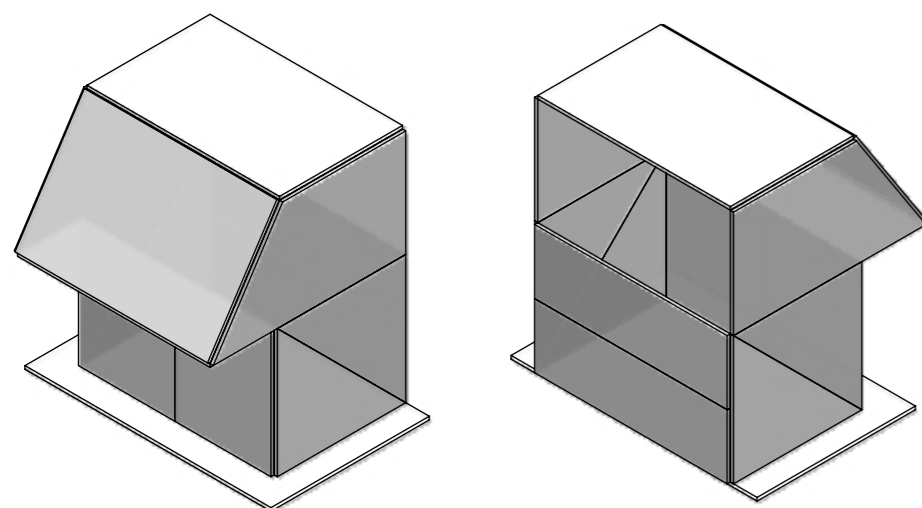
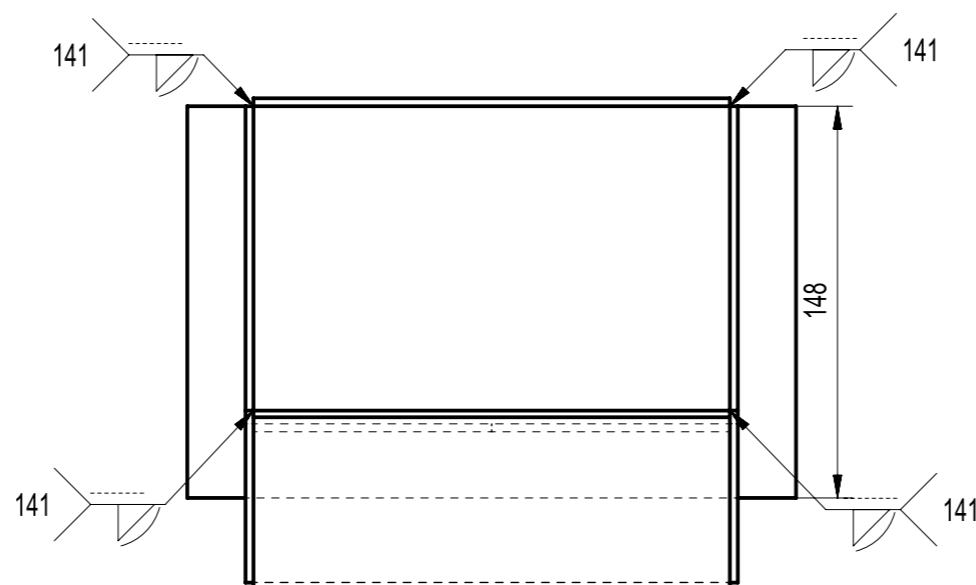
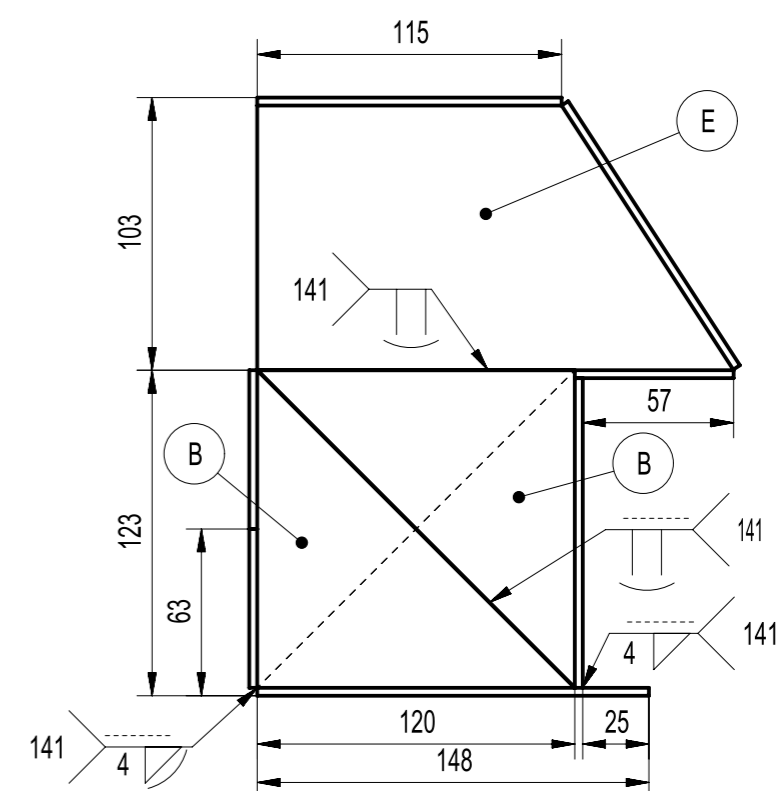
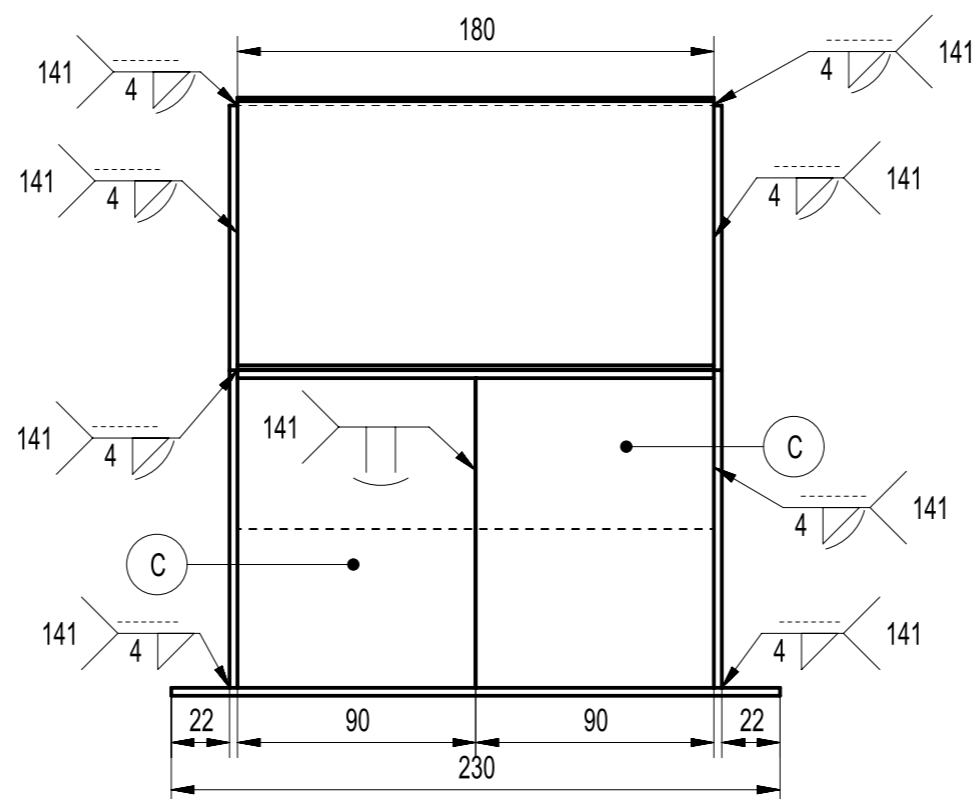


DETAIL A  
SCALE 1:2



- NOTE
1. WELDING PROCESS:GTAW(TIG)141
  2. WELDING POSITION: ALL EXCEPT VERTICAL DOWN
  3. COMPLETE ALL WELDING WITH BASE A IN THE FLAT POSITION
  4. ALL FILLET LEG LENGTH:3MM+2-0
  5. OUTSIDE CORNER WELD RADII:3MM+2-0
  6. TIME ALLOWANCE: 2.30 HRS.

H	1	AL 5052	180X115X3
G	1	AL 5052	180X119X3
F	1	AL 5052	180X60X3
E	2	AL 5052	180X100X3
D	2	AL 5052	180X60X3
C	2	AL 5052	180X90X3
B	4	AL 5052	120X120X3 Triangular Plate
A	1	AL 5052	230x148x3
ITEM	QTY	MATERIAL	DESCRIPTION

PARTS LIST

Test Project for the 28<sup>th</sup> NationSkills  
Competition in Thailand 2019



Skill:10, Welding	Projection	ISO 5456-2	
Scale: NTS	Date :		
Drawing by: P. Phanupong	Approve: W. Jirawat	Drawing No.TP10_28NSC DAY3_GENERIC	
Description:Aluminium Structure - SYMBOLS-Assembly2	Rev:00	Page:	

ALL DIMENSIONS IN MM